

OSHA's Top Ten Violations

Including Key National Emphasis Programs



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Occupational Safety and Health Administration

OSHA's Top 10

Top Ten General Industry Violations

Top Ten Construction Violations

Top Ten Serious Violations

Top Ten Willful Violations

NEP/Industry Specific Top Ten Violations



General Industry



OSHA's Top 10 Violations in General Industry:

1. Hazard Communication
2. Respiratory Protection
3. Lockout/Tagout
4. Electrical, Wiring Methods
5. Powered Industrial Trucks
6. Electrical, General Requirements
7. Machine Guarding, General Requirements
8. Personal Protective Equipment
9. Recordkeeping
10. Process Safety Management

Construction



OSHA's Top 10 Violations in Construction:

1. Scaffolds, General Requirements
2. Fall Protection, General Requirements
3. Ladders
4. Fall Protection, Training Requirements
5. Hazard Communication
6. General Safety and Health Provisions
7. Head Protection
8. Specific Excavation Requirements
9. Aerial Lifts
10. Eye and Face Protection

OSHA's Top 10 Violations: 2010

The Most Frequently Cited “SERIOUS” Violations

1. 1926.451 – Scaffolds
2. 1926.501 – Fall Protection
3. 1910.1200 – Hazard Communication
4. 1926.1053 – Ladders
5. 1910.147 – Lockout/Tagout
6. 1910.305 – Electrical, Wiring Methods
7. 1910.178 – Powered Industrial Trucks
8. 1910.134 – Respiratory Protection
9. 1910.212 – Machine Guarding
10. 1910.303 – Electrical, General Requirements



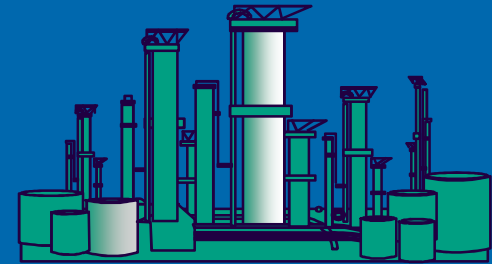
OSHA's Top 10 Violations:

The Most Frequently Cited “WILLFUL” Violations

1. 1910.119 – Process Safety Management
2. 1926.403 – Electrical, General Requirements
3. 1926.21 – Safety Training and Education
4. 1910.272 – Grain Handling Facilities
5. 1926.501 – Fall Protection
6. 1926.652 – Requirements for Protective Systems
7. 1910.1025 – Lead
8. 1904.4 – Recordkeeping, Recording Criteria
9. 1904.7 – Recordkeeping, General Recording Criteria
10. 1910.335 – Safeguards for Personnel Protection

Top 10 Most Cited Federal Standards for Petroleum Refinery NEP Inspections

- 1. Process Safety Management*
- 2. Lockout/Tagout*
- 3. Guarding Floor and Wall Openings and Holes*
- 4. Confined Spaces*
- 5. Electrical, Wiring Methods*
- 6. Hazardous Waste Operations & Emergency Response*
- 7. Electrical, General Requirements*
- 8. Respiratory Protection*
- 9. General Duty Clause*
- 10. Electrical, Hazardous (classified) Locations*



Top 10 Most Cited PSM (1910.119) Paragraphs For NEP Refinery Inspections

1. *1910.119(j) – Mechanical Integrity*
2. *1910.119(d) – Process Safety Information*
3. *1910.119(f) – Operating Procedures*
4. *1910.119(e) – Process Hazard Analysis*
5. *1910.119(l) – Management of Change*
6. *1910.119(m) – Incident Investigation*
7. *1910.119(h) - Contractors*
8. *1910.119(o) – Compliance Audits*
9. *1910.119(g) – Operator Training*
10. *1910.119(n) – Emergency Planning and Response*



Top 10 Most Cited Federal Standards for Chemical NEP Inspections

- 1. Process Safety Management*
- 2. Lockout/Tagout*
- 3. Hazardous Waste Operations and Emergency Response*
- 4. Recordkeeping, Forms*
- 5. Guarding Floor and Wall Openings and Holes*
- 6. Confined Spaces*
- 7. General Duty Clause*
- 8. Respiratory Protection*
- 9. Hazard Communication*
- 10. Electrical, Wiring Methods*



Top 10 Most Cited PSM (1910.119) Paragraphs For Chemical NEP Inspections

- 1. 1910.119 (j) – Mechanical Integrity*
- 2. 1910.119(d) – Process Safety Information*
- 3. 1910.119(e) – Process Hazard Analysis*
- 4. 1910.119(f) – Operating Procedures*
- 5. 1910.119(g) – Operator Training*
- 6. 1910.119(l) – Management of Change*
- 7. 1910.119(o) – Compliance Audits*
- 8. 1910.119(h) – Contractors*
- 9. 1910.119(c) – Employee Participation*
- 10. 1910.119(m) – Incident Investigation*



Top 10 Most Cited Federal Standards for Amputation NEP Inspections

- 1. Lockout/Tagout*
- 2. Machine Guarding*
- 3. Electrical, Wiring Methods*
- 4. Mechanical Power Transmission Apparatus*
- 5. Powered Industrial Trucks*
- 6. Electrical, General Requirements*
- 7. Hazard Communication*
- 8. Abrasive Wheel Machinery*
- 9. Woodworking Machinery Requirements*
- 10. Mechanical Power Presses*



Top 10 Most Cited Federal Standards for SVEP NEP Inspections

- 1. Scaffolds*
- 2. Lead (construction)*
- 3. Lockout/Tagout*
- 4. Specific Excavation Requirements*
- 5. Recordkeeping, Recording Criteria*
- 6. Recordkeeping, General Recording Criteria*
- 7. Excavations, Requirements for Protective Systems*
- 8. Machine Guarding*
- 9. Forging Machines*
- 10. Grain Handling Facilities*

Top 10 Most Cited Federal Standards for Lead NEP Inspections

- 1. Lead (GI)*
- 2. Lead (Construction)*
- 3. Respiratory Protection*
- 4. Hazard Communication*
- 5. Electrical, Wiring Methods*
- 6. Personal Protective Equipment*
- 7. Occupational Noise Exposure*
- 8. Cadmium*
- 9. Electrical, General Requirements*
- 10. Lockout/Tagout*



Top 10 Most Cited Federal Standards for Silica NEP Inspections

- 1. Respiratory Protection*
- 2. Hazard Communication*
- 3. Scaffolds*
- 4. Occupational Noise Exposure*
- 5. Air Contaminants*
- 6. Powered Industrial Trucks*
- 7. Lockout/Tagout*
- 8. Electrical, Wiring Methods*
- 9. Personal Protective Equipment*
- 10. Confined Spaces*



Employer Can Establish An Employee Misconduct/ Unpreventability Defense By Showing:

- Existence of an effective **safety program** designed to prevent the violation.
- Adequate safety instructions effectively communicated to employees. (**Training**)
- Means to discovering violations of instructions. (Follow-up **inspections**)
- Enforcement of safety rules. (**Discipline**)

HOLD PEOPLE ACCOUNTABLE ← SET EXPECTATIONS



Questions?

